



Different influences of nanopore dimension and pH between chlorpheniramine adsorptions on graphene oxide-iron oxide suspension and particle



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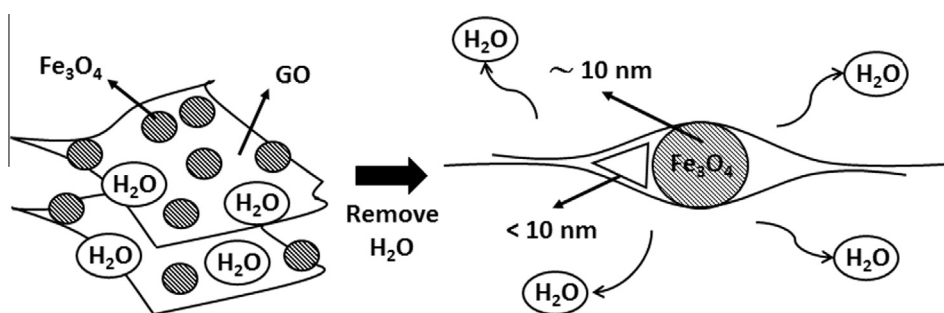
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HIGHLIGHTS

- Magnetic GO-Fe₃O₄ nanocomposites were synthesized for pharmaceutical adsorption.
- Chlorpheniramine adsorption onto GO-Fe₃O₄ occurred due to a chemical adsorption.
- GO-Fe₃O₄ particles and suspension exhibited different adsorption characteristics.
- Excess nanopores enhanced chlorpheniramine adsorption on GO-Fe₃O₄ particles.
- pH variation enhanced chlorpheniramine adsorption on GO-Fe₃O₄ suspension.

GRAPHICAL ABSTRACT



ARTICLE INFO

Article history:

Received 5 July 2016

Received in revised form 20 August 2016

Accepted 24 August 2016

Available online 25 August 2016

Keywords:

Graphene oxide
Magnetite
Chlorpheniramine
Pharmaceutical
Nanopore
pH

ABSTRACT

By synthesizing GO-Fe₃O₄ nanocomposites (graphene oxide coated with magnetite), this study investigated chlorpheniramine (a widely used pharmaceutical) adsorption on magnetic GO-Fe₃O₄, with respect to the influences of using the nanocomposite suspension or particles, mass ratios of Fe₃O₄/GO in the synthesis, pH, and contact time. GO-Fe₃O₄ was characterized by thermogravimetric analysis, X-ray diffraction, scanning electron microscopy, and Brunauer–Emmett–Teller theory. Nano-sized Fe₃O₄ anchored on GO uniformly, resulting in hybrid structures with well combination between GO and Fe₃O₄. By fitting to the pseudo 2nd-order model, chlorpheniramine adsorption onto GO-Fe₃O₄ likely occurred due to a chemical adsorption. The adsorption maximums decreased in the order: GO-Fe₃O₄ particles > GO-Fe₃O₄ suspension > activated carbon. With Fe₃O₄ changing the surface charge of GO-Fe₃O₄ suspension, pH variation enhanced chlorpheniramine adsorption on GO-Fe₃O₄ suspension. The GO-Fe₃O₄ particles exhibited a relatively better but slow chlorpheniramine adsorption. More importantly, additional nanopore volumes and surface areas were created in GO-Fe₃O₄ particles due to low Fe₃O₄ contents to more effectively capture and remove chlorpheniramine, as Fe₃O₄ crystals on the GO surface potentially prevented the compaction of GO sheets. These factors interactively affected and determined the approach of using GO for removing chlorpheniramine or other pharmaceuticals with similar molecular characteristics in wastewater treatment.

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1. Introduction

Graphene, which is a two-dimensional carbon material with exceptional electrical, mechanical, optical properties, has received great interests in various scientific areas [1–3]. As a graphene derivative, graphene oxide (GO) is an intermediate product with oxygen-containing groups on the basal plane and sheet edge [4,5]. The high specific surface area and modifiable oxygen functional groups facilitate the potential applications of GO for removing contaminants via adsorption in wastewater treatment [6,7]. Because the thickness or lateral dimension of GO is typically less than 100 nm [3], preparing magnetic GO composites is one solution to effectively remove GO from water after treatment through a magnetic field. A number of metal oxides such as TiO_2 [8], MnO_2 [9,10], and ZnO [11,12] have been applied for modification of graphene or GO. The magnetic GO nanocomposite, in which GO is coated with magnetite (Fe_3O_4), has received an intense attraction recently. The excellent magnetic properties and chemical stability make $\text{GO-Fe}_3\text{O}_4$ a promising and potential adsorbent for water or wastewater treatment [4,6].

Emerging contaminants (ECs), such as pharmaceuticals and personal care products (PPCPs), refer to those synthetic or naturally occurring chemicals that are not commonly monitored in the environment and cause known or suspected adverse human health and ecological effects [13,14]. These diverse substances of public and regulatory concerns are widely used for different purposes and ubiquitous in the aquatic environment [15,16]. Chlorpheniramine, 3-(4-chlorophenyl)-*N,N*-dimethyl-3-pyridin-2-yl-propan-1-amine, is an alkylamine antihistamine used for relieving symptoms due to upper respiratory infections and allergic conditions [17]. It is also widely used in small-animal veterinary practices. Chlorpheniramine is of concern for two main reasons. First, given its high solubility, rapid dissolution, and efficient permeability, chlorpheniramine is classified as Class 1 drug [18]. Its presences in aquatic systems have been reported, with limited information available to exactly determine the effects on the environment and ecological systems [19]. Secondly, chlorpheniramine is transformed to other more potent byproducts such as nitrosamines, which were proved to be carcinogenic and far more potent than many regulated disinfection byproducts formed during water treatment operations [20,21].

As adsorption is one of the factors in determining the overall fates of PPCPs in the environment and water treatment, the focus of this study was to elucidate the mechanism of chlorpheniramine adsorption on $\text{GO-Fe}_3\text{O}_4$ for its potential use to remove PPCPs in water treatment. In an early study that examined chlorpheniramine adsorption on a clay mineral montmorillonite [17], a fast adsorption, large adsorption capacity (i.e., 0.72 mmol/g), and negligible pH effect were reported, suggesting that cation exchange was the dominant mechanism and both external and internal surfaces were responsible for adsorption. However, another study, which examined copper adsorption on $\text{GO-Fe}_3\text{O}_4$, indicated that the adsorption was strongly dependent on pH as well as the Fe_3O_4 concentration and was dominated by inner-sphere surface complexation [22]. Given the point of zero charge (pH_{pzc}) of $\text{GO-Fe}_3\text{O}_4$, the surface of $\text{GO-Fe}_3\text{O}_4$ was positively or negatively charged at a pH below or above 4.3, respectively [22]. The pK_a values of chlorpheniramine are 3.7 and 9.2 [23]. It was possible that the protonation state of chlorpheniramine and surface charge of $\text{GO-Fe}_3\text{O}_4$ at different pH values affected the adsorption. Besides $\text{GO-Fe}_3\text{O}_4$, graphene- Fe_3O_4 was used to remove rhodamine B in wastewater via adsorption and the equilibrium rapidly occurred in 30 min [6]. With the findings among different studies, this study investigated chlorpheniramine adsorption on $\text{GO-Fe}_3\text{O}_4$ under equilibrium and kinetic conditions, with respect to the influences

of using the suspension (solution) or particles (dried powders) for adsorption, mass ratio of Fe_3O_4 to GO, solution pH, and contact time.

2. Materials and methods

2.1. Materials

Graphite powder (99.95%) was obtained from Acros Organics. Chemicals including sodium nitrate (NaNO_3), potassium permanganate (KMnO_4), hydrogen peroxide (H_2O_2), hydrogen chloride (HCl), ferrous chloride (FeCl_2), ferric chloride (FeCl_3), and ammonium chloride (NH_4Cl) for preparation of $\text{GO-Fe}_3\text{O}_4$ nanocomposites were provided by Fisher Scientific. Chlorpheniramine (25 g, 99%) and bromopheniramine (100 mg, 99%) were supplied by Alfa Aesar. All experiments were conducted using deionized water buffered with sodium acetate, phosphate, or carbonate obtained from Fisher Scientific. Solution pH values were adjusted as needed using sodium hydroxide (NaOH) or sulfuric acid (H_2SO_4) (0.2 N, Fisher Scientific). All the reagents employed in this study were commercially analytical-grade and used as received without further purification.

2.2. $\text{GO-Fe}_3\text{O}_4$ nanocomposite preparation

GO was prepared from bulk flake graphite crystals by using the modified Hummers method [24]. One g of graphite was mixed with 0.5 g of NaNO_3 and 100 mL of H_2SO_4 (96%). The black solution was stirred in a flask for 30 min, followed by slow addition of 6 g of KMnO_4 under ice bath, turning the color of solution to dark green. After removal of the ice bath, the solution was controlled at 50 °C for 16 h. After the solution was cooled, 200 mL of deionized water and 23 mL of H_2O_2 were added into the solution to reduce the residual permanganate and manganese oxide. The solution was filtered and washed by adding 10% HCl (500 mL) and deionized water to pH 6. The solution was further exfoliated by ultra-sonication for 30 min, followed by centrifugation at 14,000 rpm for 10 min to collect the GO suspension.

$\text{GO-Fe}_3\text{O}_4$ nanocomposites were prepared by using different mass ratios of Fe_3O_4 to GO. S2.5, S3.7, S5, S10, and S20 denote the nanocomposites prepared with the $\text{Fe}_3\text{O}_4/\text{GO}$ ratios of 2.5, 3.7, 5, 10, and 20, respectively. $\text{GO-Fe}_3\text{O}_4$ were synthesized from the GO suspension (40 mg of GO, dry weight) in 50 mL solution of FeCl_3 and FeCl_2 [25]. To prepare the S2.5, S3.7, S5, S10, and S20 nanocomposites, 100, 150, 200, 400, and 800 mg of FeCl_3 and 37, 56, 75, 150, and 300 mg of FeCl_2 were added, respectively. The solution was heated at 85 °C, and 30% ammonia solution was added to adjust the pH to 10. After being rapidly stirred for 45 min, the solution was cooled to room temperature, filtered, and rinsed with deionized water to obtain the $\text{GO-Fe}_3\text{O}_4$ suspension. To acquire the $\text{GO-Fe}_3\text{O}_4$ particles, the suspension was dried at 70 °C, followed by being ground and sieved to a 40-mesh particle size.

2.3. Batch adsorption experiments

Chlorpheniramine adsorption on $\text{GO-Fe}_3\text{O}_4$ was undertaken by batch adsorption experiments in 50 mL polyethylene centrifuge tubes, where stock $\text{GO-Fe}_3\text{O}_4$ suspension and chlorpheniramine solution were added to achieve desired experimental conditions. The experimental pH was adjusted by using NaOH or HNO_3 . The suspensions were gently shaken for 24 h to achieve equilibrium or different contact times to study the kinetics. After the contact times, the solid and liquid phases were separated by using a centrifuge (4000 rpm, 15 min) and magnetic force. Liquid-liquid

extraction was used for pretreatment and gas chromatography coupled with mass spectrometry (GC/MS) was used for chlorpheniramine analysis [26]. Bromopheniramine (1 g/L, 10 μ L) was spiked as the internal standard [27]. The mixture of dichloromethane and diethyl ether (the volume ratio of 4 to 1) was used to extract chlorpheniramine and bromopheniramine from the liquid phase. The extract was concentrated to 1 mL by using a rotary evaporator and nitrogen blow down.

The GC (Agilent 7890B, U.S.) was equipped with a 30 m $\times$ 0.25 mm I.D. HP-5MS capillary column with 0.25 μ m film thickness. One μ L of extract was injected in splitless mode. The injector temperature was 290 $^{\circ}$ C. The column temperature was programmed as follows: an initial oven temperature of 40 $^{\circ}$ C ramped at 30 $^{\circ}$ C/min to 200 $^{\circ}$ C, then 15 $^{\circ}$ C/min to 300 $^{\circ}$ C. The MS (Agilent 5977A, U.S.) was performed in the electron ionization mode and the ion source temperature was 230 $^{\circ}$ C. Data acquisition was performed with a source temperature at 350 $^{\circ}$ C. The minimum detection limit (MDL) of chlorpheniramine was approximately 1 μ g/L.

2.4. Adsorption isotherm

Adsorption isotherm is a common approach for fitting experimentally-determined sorption data of pollutants in aqueous phase. Two adsorption models, namely the Freundlich (Eq. (1)) and Langmuir isotherms (Eq. (2)), were used to describe the mechanism of chlorpheniramine adsorption on GO-Fe₃O₄, as listed below [28]:

$$q = K_F C^{1/n} \quad (1)$$

$$q = \frac{q_m K_L C}{1 + K_L C} \quad (2)$$

where q and C denote the chlorpheniramine concentration adsorbed on GO [mg/kg] and dissolved in the aqueous phase [mg/L], respectively; K_F is the capacity factor [(mg/kg)/(mg/L) ^{n}]; n is the Freundlich exponent; q_m represents the total number of surface sites per mass of sorbent [mg/g]; and K_L is the Langmuir constant [L/kg]. As mentioned above, q denotes the chlorpheniramine concentration adsorbed on GO. The chlorpheniramine adsorption onto Fe₃O₄ was not considered because our preliminary tests have shown negligible chlorpheniramine removal when only Fe₃O₄ was added in the experiments. Using only GO in the experiments is not possible as GO was difficultly separated from solution after adsorption and severely interfered the solid-phase extraction and GC/MS analysis of chlorpheniramine. In the Langmuir model, K_L is defined as the equilibrium constant of the sorption reaction and implies a constant sorbate affinity for all surface sites. The Freundlich model assumes multiple types of sorption sites acting in parallel, with each site type exhibiting a different sorption free energy and total site abundance [28].

2.5. Adsorption kinetics

The kinetics of chlorpheniramine adsorptions on GO-Fe₃O₄ suspension and particles were studied. By fitting to several kinetic models, the pseudo 2nd-order model yielded the best fit for the observed data, as the value of coefficient (R^2) were greater than 0.99 for all experiments. The pseudo 2nd-order kinetic model is expressed as follows [22]:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$$

where k_2 is the 2nd-order rate constant [g/mg-min]; q_t and q_e represent the chlorpheniramine concentration adsorbed onto GO at a time t and at equilibrium [mg/g], respectively.

3. Results and discussion

3.1. Characterization of nanocomposites

Fig. 1A shows the thermogravimetric analysis (TGA) results generated on GO-Fe₃O₄ prepared with different mass ratios of Fe₃O₄ to GO. By describing the percent loss in mass of GO-Fe₃O₄ as a function of temperature, total mass losses of 34%, 27%, 23%, 16%, and 10% were observed and corresponded to the GO contents of S2.5, S3.7, S5, S10, and S20 nanocomposites, respectively. There was a gradual decrease in the GO content with more Fe₃O₄ decorated. Fig. 1B exhibits the X-ray diffraction (XRD) results of pure Fe₃O₄ and various nanocomposites. All significant diffraction peaks at 30.34 $^{\circ}$, 35.73 $^{\circ}$, 43.24 $^{\circ}$, 54.01 $^{\circ}$, 57.40 $^{\circ}$, and 62.97 $^{\circ}$ of various nanocomposites matched well with the data for Fe₃O₄. The peaks were assigned to the (2 2 0), (3 1 1), (4 0 0), (4 2 2), (5 1 1) and (4 4 0) of crystal planes of Fe₃O₄ [22], and the responses became stronger with more Fe₃O₄ decorated. The nanocomposites also presented appreciable diffraction peaks at 10.3 $^{\circ}$, which indicated the inter-planar spacing due to the presence of oxides [4].

The formation of GO-Fe₃O₄ was further confirmed by scanning electron microscopy (SEM). Fig. 1C–F show the morphologies and microstructures of pure GO, S2.5, S3.7, and S5 nanocomposites, with the results of S10 and S20 nanocomposites were given in Fig. S1 in the Supporting information. In Fig. 1C, the morphology resembled thin curtains, and single or multiple GO sheets might be observed. In Figs. 1C–F and S1, nano-sized Fe₃O₄ anchored on GO uniformly, resulting in well combination between GO and Fe₃O₄ and the hybrid structures with different magnitudes. With the increasing Fe₃O₄ ratio, the sheets overlapped more and seemed to form more complex structures. The average sizes of these samples were within the range of nanometers (indicated by circles in the figure). The Van der Waals interaction between the hexagonally arrayed carbons of graphene and aromatics of organics as well as the strong π -stacking interaction between the delocalized π -electron systems of graphene and benzene rings of organics were responsible for organic adsorption onto graphene [4]. It is possible that the adsorption efficiency of chlorpheniramine onto GO-Fe₃O₄ is also affected by different sizes of nanocomposites shown in these results.

3.2. Adsorption kinetics

Fig. 2 presents the kinetic study of chlorpheniramine adsorptions on GO-Fe₃O₄ suspension and particles, respectively. Table S1 in the Supporting information shows the model applicability and associated parameter values. The high initial rates and rate constants suggested rapid removal of chlorpheniramine by GO-Fe₃O₄. Regardless of the Fe₃O₄ ratio, the estimated rate constants were relatively higher when the GO-Fe₃O₄ suspension was employed. Similar findings were shown in Fig. 2, with the equilibrium achieved in approximately 1 h and more than 3 h in the GO-Fe₃O₄ suspension and particle experiments, respectively. Based on the assumption of a pseudo 2nd-order kinetic model, chlorpheniramine adsorption onto GO-Fe₃O₄ likely occurred due to a chemical adsorption.

3.3. Adsorption isotherm

Fig. 3 illustrates the chlorpheniramine adsorptions on the GO-Fe₃O₄ suspension (Fig. 3A) or particles (Fig. 3B). The adsorbed concentration (q_e) was determined by calculating the chlorpheniramine concentration adsorbed onto GO. Additional experiments by using the activated carbon with the same mesh size were undertaken for comparison (Fig. 3B). In these experiments, the

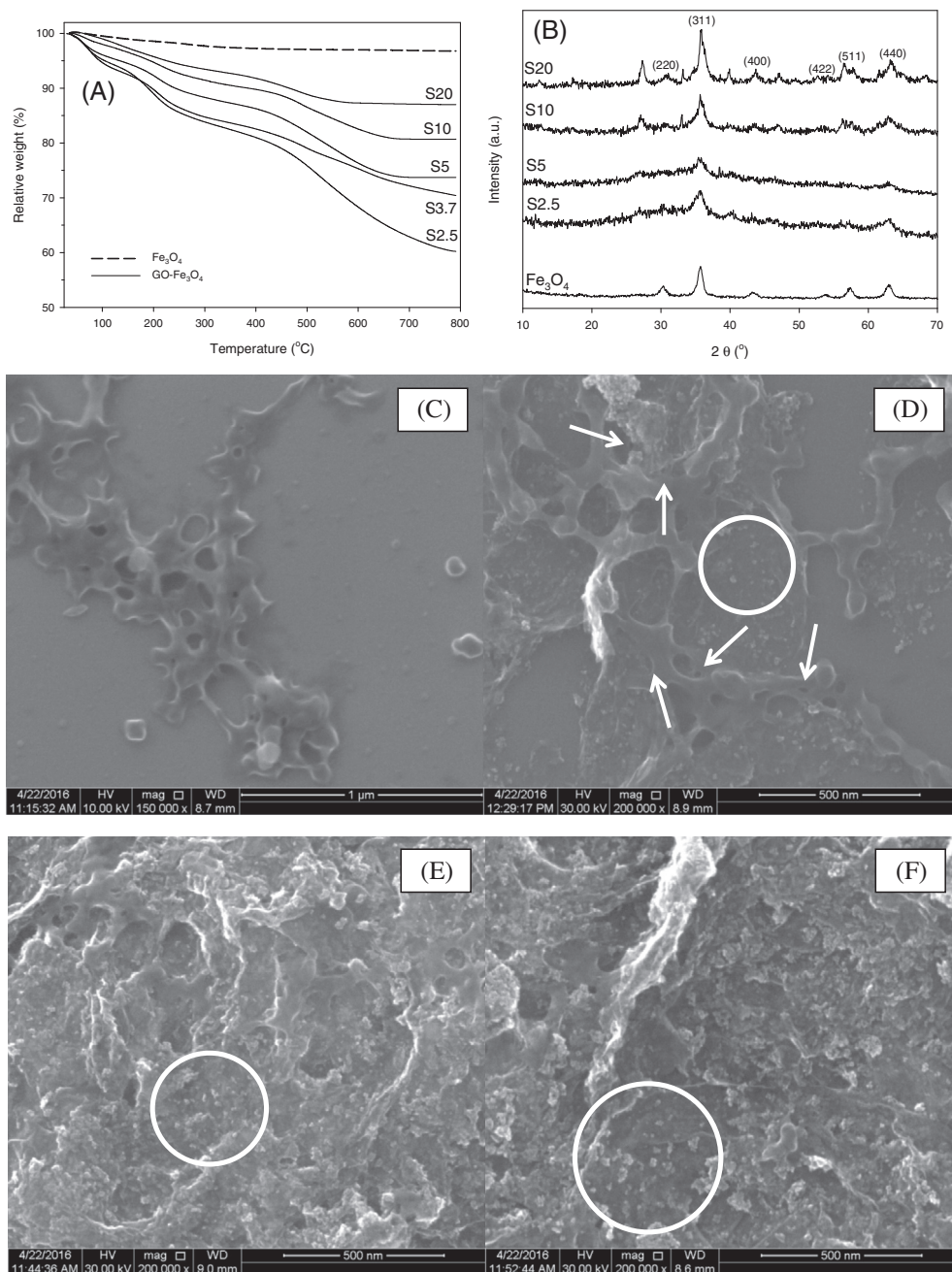


Fig. 1. (A) TGA results and (B) XRD patterns of pure Fe_3O_4 and nanocomposites prepared with different mass ratios of Fe_3O_4 to GO, and SEM results of (C) GO, (D) S2.5, (E) S3.7, and (F) S5.0 nanocomposites.

adsorbed chlorpheniramine concentrations rapidly increased and reached apparent plateaus. The adsorption maximums among three adsorbents decreased in the order: GO- Fe_3O_4 particles > GO- Fe_3O_4 suspension > activated carbon. The Freundlich and Langmuir isotherms were used to fit the observed data for investigating the adsorption capacities and kinetics (Fig. 3 and Table S2 in the Supporting information). The Freundlich model showed slightly better fits, suggesting multiple types of sorption sites acting in parallel on the surface of GO- Fe_3O_4 . Given that $n < 1$ for all adsorbents, added chlorpheniramine on the surfaces of these adsorbents were bound with weaker and weaker free energies [28]. The GO- Fe_3O_4 nanocomposites, notably particles, exhibited better adsorption efficiency, as the sizes of GO- Fe_3O_4 and activated carbon were both controlled at 40 mesh size under the same experimental conditions.

3.4. Effect of the Fe_3O_4 /GO mass ratio

While the GO- Fe_3O_4 suspension and activated carbon possessed similar K_F values in their Freundlich models (Table S1), the K_F values of the GO- Fe_3O_4 particles rapidly dropped with the increasing Fe_3O_4 content. Excess Fe_3O_4 on GO was likely to limit the adsorption sites for chlorpheniramine, although it increased the feasibility to remove GO from water by using the magnetic force. To investigate the influence of Fe_3O_4 proportion on chlorpheniramine adsorption, the chlorpheniramine concentrations adsorbed onto the GO- Fe_3O_4 suspension or particles at equilibrium were examined, with the nanocomposites being prepared with different mass ratios of Fe_3O_4 to GO (Fig. 4). The chlorpheniramine concentrations adsorbed by the GO- Fe_3O_4 suspension at equilibrium ranged from 168.9 to 193.4 mg/g_{GO}. The variation of Fe_3O_4 content in the

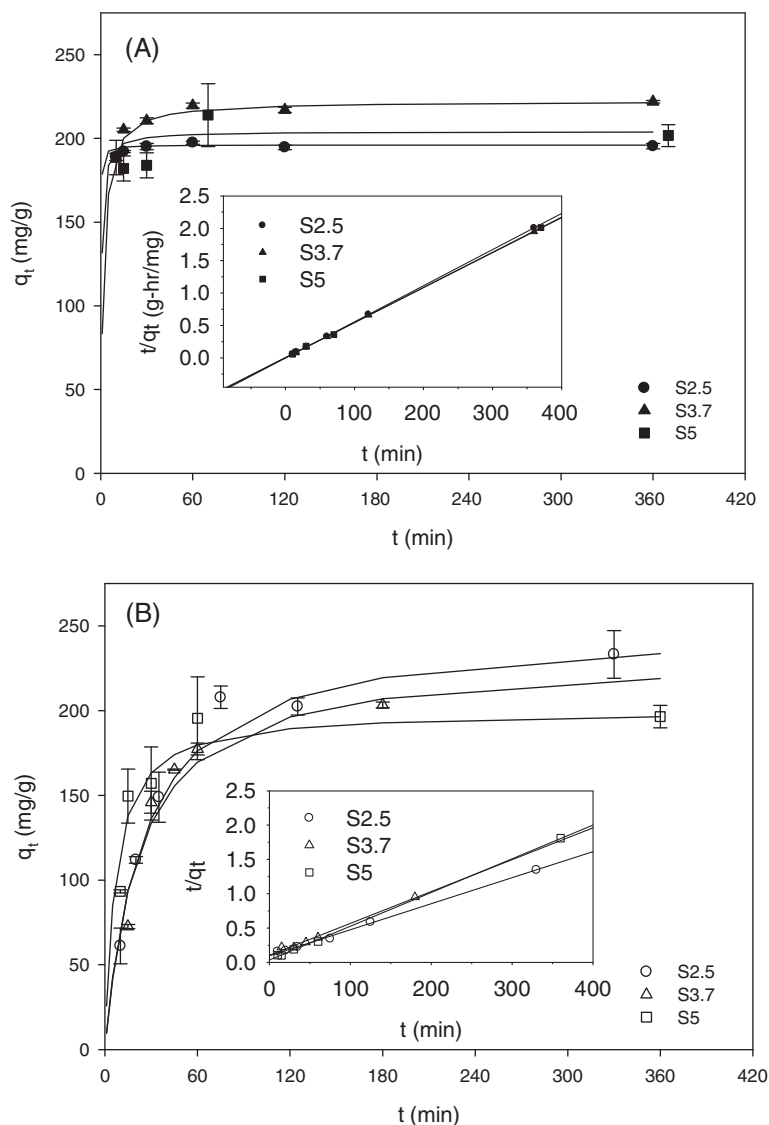


Fig. 2. Kinetics of chlorpheniramine adsorptions on GO-Fe₃O₄ (A) suspension and (B) particles. The solid line is the pseudo 2nd-order fit to the observed data. The inset is the linear plot of the kinetic curves. The initial chlorpheniramine concentration was 120 mg/L. The pH was 6.

nanocomposite did not significantly affect the adsorption capacity of GO-Fe₃O₄ suspension, implying that chlorpheniramine adsorption mainly occurred on GO and the site availability was limitedly changed. However, the chlorpheniramine concentration adsorbed on the GO-Fe₃O₄ particles gradually declined with the increasing GO-Fe₃O₄ ratio. With the Fe₃O₄/GO ratio being increased from 2.5 to 20, the adsorbed concentration dropped from 300 to 138 mg/g. Additional Fe₃O₄ decorated on GO seemed to reduce the total site abundance of GO for chlorpheniramine adsorption. A similar finding was found in a study that employed graphene-Fe₃O₄ nanocomposite for dye adsorption in wastewater treatment [4].

3.5. BET analysis

In Fig. 4, at low Fe₃O₄ to GO ratios (e.g., 2.5 or 5.0), the adsorbed chlorpheniramine concentrations in the experiments using Fe₃O₄ particles were significantly higher than those observed in the suspension experiments. Table 1 lists the surface areas, pore volumes and pore size distributions of GO-Fe₃O₄ particles analyzed by the Brunauer–Emmett–Teller (BET) theory. In the result, the nanocomposite particle with the lowest Fe₃O₄ content possessed the highest

surface (221 m²/g). Although the total pore volume was not the largest, its proportion of the micropore volume (<2 nm; 0.089 cm³/g) to total pore volume (42%) was substantially higher than those of other nanocomposites prepared at higher Fe₃O₄ ratios. Fig. 5 shows the chlorpheniramine concentrations adsorbed on GO-Fe₃O₄ particles with different pore volumes or specific surface areas. The increase of micropore volume was positively correlated with the elevating adsorbed chlorpheniramine concentration (Fig. 5A), whereas the excess mesopore or macropore volumes lowered the adsorption capacity (Fig. 5B and C). A linear relationship was also observed between the adsorbed chlorpheniramine concentration and specific surface area ($R^2 = 0.97$; Fig. 5D), which was presumably due to the presence of additional micropore volume in GO-Fe₃O₄ particles prepared with low Fe₃O₄ ratios.

3.6. Influence of nanopore dimension

Fig. 6 explains the high adsorption capacity observed when GO-Fe₃O₄ particles were prepared with low Fe₃O₄ to GO ratios. After removal of water molecules at high temperatures in preparation, small amounts of Fe₃O₄ crystals possibly prevented tight com-

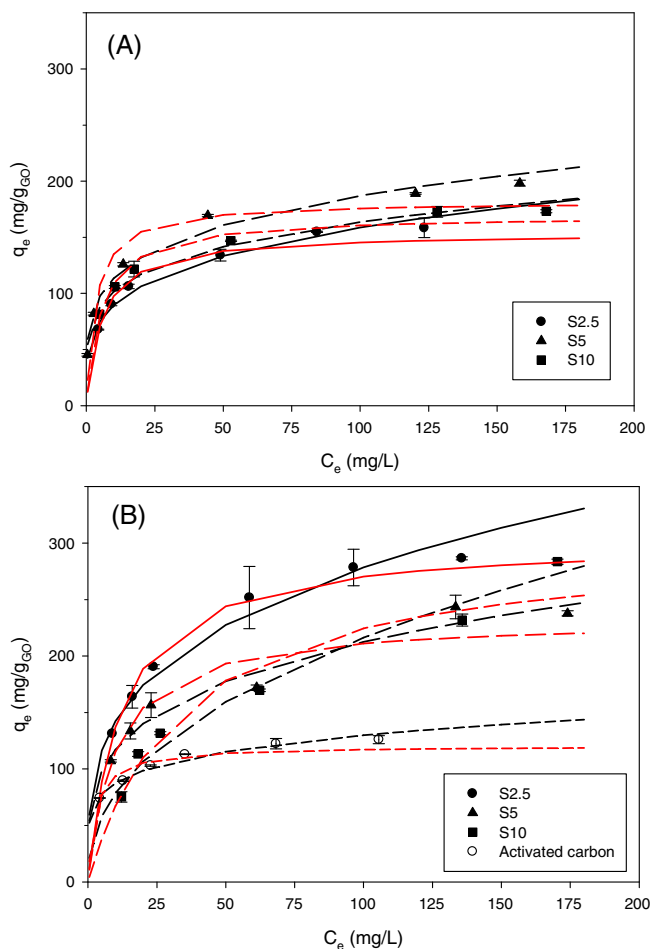


Fig. 3. Chlorpheniramine adsorptions on the GO-Fe₃O₄ nanocomposite (A) suspension and (B) particles. The black and red lines represent the Freundlich and Langmuir fits to the observed data, respectively. The solid, long-dashed, medium-dashed, and short-dashed lines denote the fits for the observed data when the nanocomposite S2.5, S5, S10, and activated carbon were used as the adsorbent, respectively. The initial chlorpheniramine concentration ranged from 10 to 200 mg/L. The experimental pH was 6 and the contact time was 24 h. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

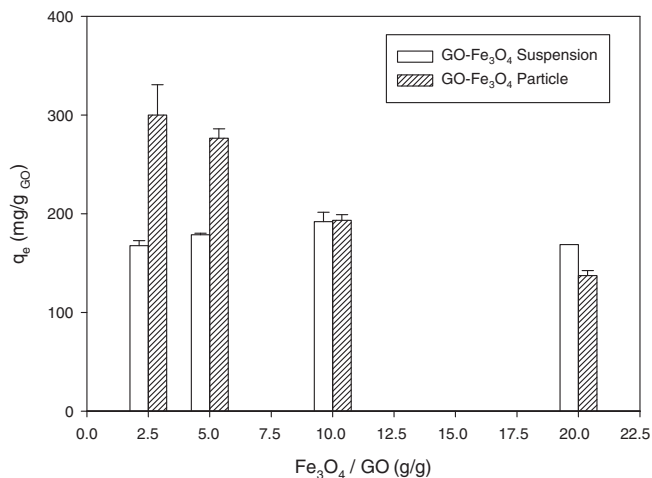


Fig. 4. Chlorpheniramine concentration adsorbed onto GO-Fe₃O₄ suspension or particles prepared with different Fe₃O₄ to GO ratios. The initial chlorpheniramine concentration was 160 mg/L. The reaction pH was 6. The contact time was 24 h.

paction of the GO sheets, assisting in forming excess nano-sized pore volumes among the GO sheets and Fe₃O₄ crystals (The possible nano-sized pores may be observed and are indicated by arrows in the SEM in Fig. 1D). Although the sizes of around 10 nm iron oxides or nanopores are far beyond the resolution limit of SEM, Scherrer equation was used to estimate the crystalline sizes of iron oxides based on (3 1 1) peak in the XRD data (Fig. 1B) [29]. The estimated crystalline sizes of iron oxides were 5.60–6.22, 5.83–6.47, 9.28–10.30, 9.40–10.44, and 10.40–11.56 nm for S2.5, S3.7, S5, S10, and S20 nanocomposite, respectively. These sizes correspond well to the sizes of nanopores obtained by the BET results. Although the crystalline sizes are not necessarily equivalent to the nanopore sizes; in this case, the nearly identical BET results further verify the particle sizes of iron oxides to be around 10 nm. The specific surface area and volume ratio of nanopore to total pore also increased at low Fe₃O₄ to GO ratios (Table 1 and Fig. 5A and D). Given the size of these nanopores, compounds such as chlorpheniramine could be more effectively captured and removed via size discrimination or capillary force. Nevertheless, in the suspension experiments, a weaker compaction among the GO layers limited the formation of excess nanopores. As more Fe₃O₄ present on the GO layers, the nanopore formation in the GO-Fe₃O₄ particle was negligible and adsorption on GO became the major mechanism for chlorpheniramine removal, creating similar adsorption capacities between the GO-Fe₃O₄ particle and suspension experiments.

3.7. Surface charge

The variations in surface charges of sorbate and sorbent are known as functions of water pH and affect adsorption. The influences could be more important when GO-Fe₃O₄ suspension was used as the adsorbent, while the pore volume and specific surface area were identified to significantly enhance chlorpheniramine adsorption on Fe₃O₄ particles. Fig. 7 depicts the zeta potential variations of pure GO and GO-Fe₃O₄ suspensions prepared with different Fe₃O₄ contents. The zeta potential of GO ranged from −40 to −55 mV. The zeta potential exceeding +30 mV or below −30 mV indicates the stability of colloidal dispersion [30]. Adding Fe₃O₄ seemed to neutralize the original electrostatic repulsion among GO sheets, as more Fe₃O₄ in the suspension resulted in less negative zeta potentials (ranging from −35 to 1.4 mV). More importantly, the point of zero charge in which GO-Fe₃O₄ exhibited a maximum coagulation and flocculation rate occurred when the pH ranged from 2 to 3 and the Fe₃O₄/GO ratio equaled to 7.5 or 15. A similar finding was observed in Fig. S2 of the Supporting information, which illustrates the GO-Fe₃O₄ suspensions prepared with different Fe₃O₄/GO mass ratios. Given the observations, the GO-Fe₃O₄ suspension was expected to resist aggregation at pH above 6.5, suggesting GO-Fe₃O₄ suspension to be employed below a neutral pH level for better separation from water after adsorption.

3.8. Effect of solution pH

Fig. 8A and B show the influences of pH on chlorpheniramine adsorption by GO-Fe₃O₄ suspension and particles, respectively. In the suspension experiments, the adsorption capacity increased from 77 mg/g at pH 4 and rose to the peak (318 mg/g) at pH 8. The charge variations of both chlorpheniramine and GO-Fe₃O₄ were possible explanations. Given the pK_a values of chlorpheniramine (3.7 and 9.2), increasing the pH created a stronger electrostatic attraction between the positive chlorpheniramine and negative GO-Fe₃O₄ suspension. At pH above 9.2, chlorpheniramine became neutral, decreasing the adsorption performance with limited electrostatic attraction (the adsorption capacity dropped to

Table 1Specific surface areas, pore volumes, and pore size distributions of nanocomposite particles prepared with different mass ratios of Fe₃O₄ to GO.

Mass ratio of Fe ₃ O ₄ to GO	Specific surface area (m ² /g)			Pore volume			
	Total	Micro	External	Total (cm ³ /g)	<2 nm ^a (%)	2–50 nm ^a (%)	>50 nm ^a (%)
2.5:1	221	51	170	0.211	42	56	2
5:1	188	28	160	0.268	18	78	4
10:1	138	20	118	0.362	9	78	13
20:1	110	14	96	0.328	6	89	5

^a The numbers shown for <2, 2–50, and >50 nm represent the volumes of micro-, meso-, and macro-pores in proportions to the total pore volume of the nanocomposite particle.

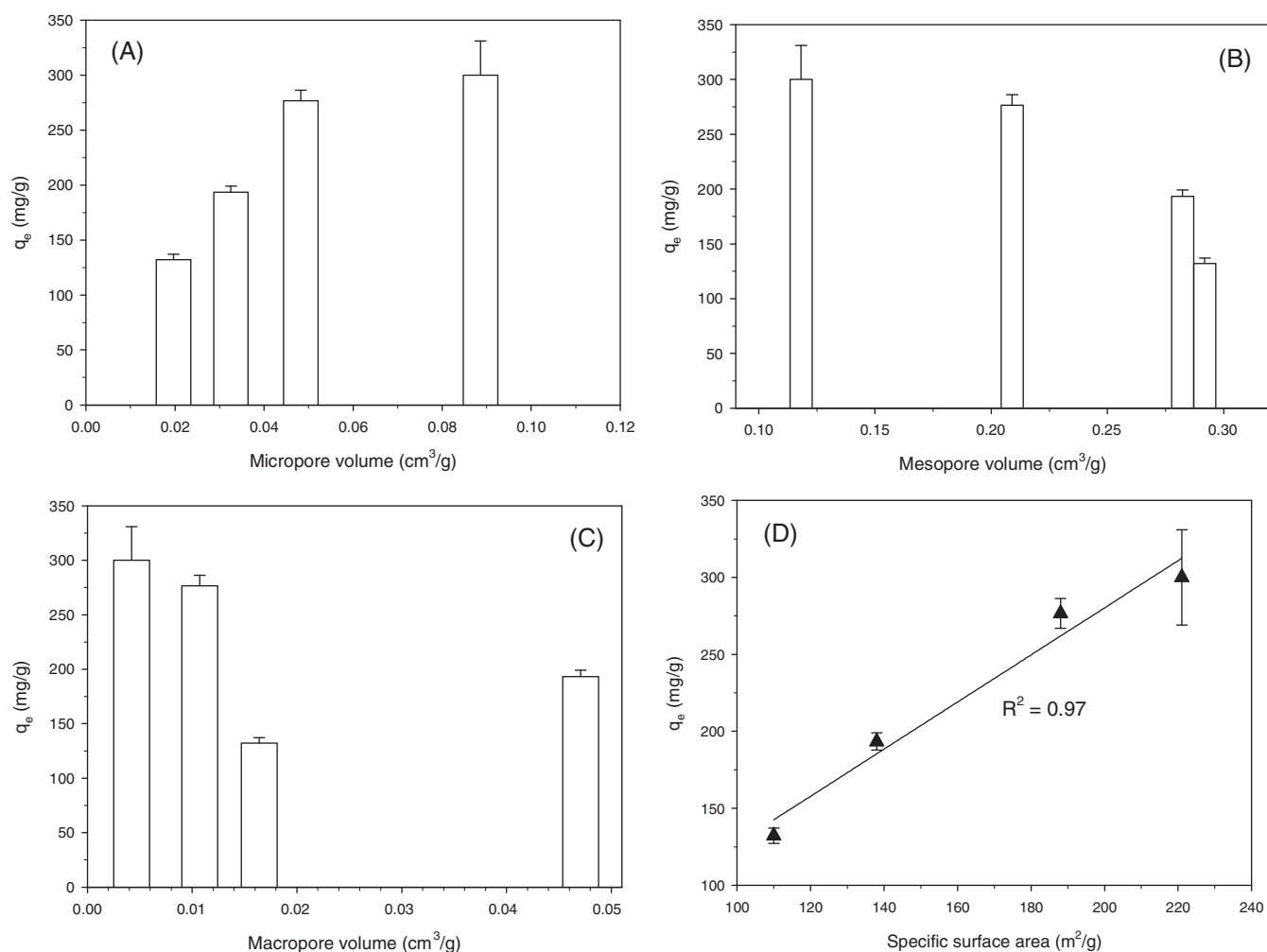


Fig. 5. Chlorpheniramine concentrations adsorbed on the GO-Fe₃O₄ nanocomposite particles with different pore volumes or specific surface areas. The micro-, meso-, and macropore volumes denote the volumes of pores with diameters less than 2 nm, between 2 and 50 nm, and larger than 50 nm, respectively.

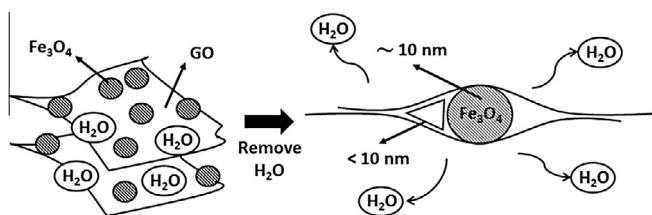


Fig. 6. Scheme of the GO/Fe oxide nanocomposite particle composition that shows the nano-sized pores (triangle) among two GO layers and iron oxide.

242 mg/g at pH 10). For GO-Fe₃O₄ particles, because the moisture had been removed at high temperatures in preparation, oxygen functional groups on GO-Fe₃O₄ were partially extruded as carbon

dioxide [31]. With less important electrostatic attraction in this case, the charge of chlorpheniramine at low pH conferred its stability, inhibiting the adsorption onto GO-Fe₃O₄. At a pH above 10, chlorpheniramine became neutral and was more effectively bonded for adsorption by GO-Fe₃O₄ (the maximum adsorption capacity of 472 mg/g occurred at pH 10). Compared to the electrostatic attraction for GO-Fe₃O₄ suspension, the surface area and nano-sized pores played more important factors for chlorpheniramine adsorption on GO-Fe₃O₄ particles.

3.9. Discussion

Table 2 summarizes adsorbents which have been used for removal of chlorpheniramine and the associated performances. In

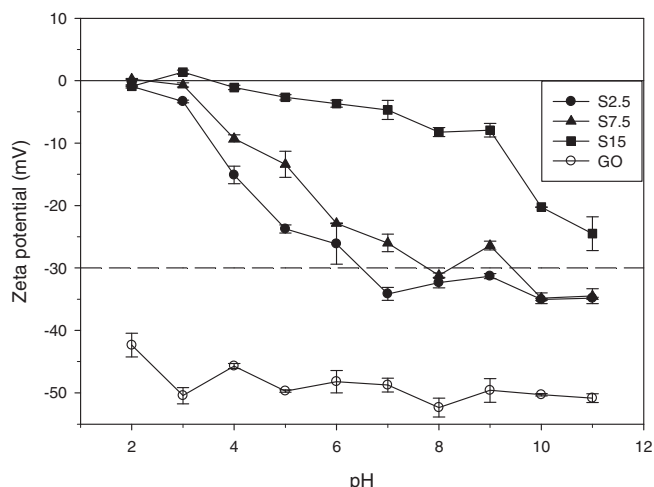


Fig. 7. Surface charge variations of GO and Fe_3O_4 -GO suspensions prepared with different Fe_3O_4 contents.

Table 2

Summary of adsorbents which have been used for chlorpheniramine removal.

Adsorbent	Maximum adsorption capacity observed	pH range	Refs.
Kaolinite	7 mg/g	6–11	[33]
Phyllosilicates	17 mg/g	Alkaline	[34]
Birnessite	~80 mg/g	Alkaline	[35]
Na-Montmorillonite	176 mg/g	8–9	[34]
Ca-Montmorillonite	198 mg/g	2–9.8	[17]
GO- Fe_3O_4 suspension	317 mg/g	8	This study
GO- Fe_3O_4 particle	470 mg/g	10	This study

addition, it was reported that 75% of chlorpheniramine in deionized water could be removed by using activate carbon [32]. However, the removal efficiency declined to 40% when the background water was 90% surface water plus 10% wastewater, suggesting competitive adsorptions of other sorbates. Meanwhile, when GO was the adsorbent, four types of π bonding interactions occurred at the GO and water interface [3], with two interactions relevant to chlorpheniramine adsorption. The π - π bonding occurred between benzene rings on GO surface and C=C double bonds or benzene rings of chlorpheniramine via π - π coupling. Cation- π bonds formed between GO and easily protonated amino groups of chlorpheniramine. Similar to chlorpheniramine, many PPCPs contain these functional groups that are capable of reacting with GO. Given these specific adsorption mechanisms and high efficiency of GO compared to that of activated carbon or other adsorbents, selective adsorption of GO- Fe_3O_4 toward chlorpheniramine or other PPCPs carbon could be one topic of interest and are being investigated in our laboratory.

4. Conclusion

Chlorpheniramine adsorptions onto GO- Fe_3O_4 suspension and particles exhibited similar behaviors but were affected by different factors. By adding Fe_3O_4 , the GO suspension became less stable, and therefore, removing GO- Fe_3O_4 from water after adsorption became practically feasible by using a filter or magnetic force. With the presence of Fe_3O_4 changing the surface charge of GO suspension, pH variation provided an approach to enhance chlorpheniramine adsorption. The GO- Fe_3O_4 particles exhibited a relatively better but slow chlorpheniramine adsorption. Additional nanopore volumes and surface areas were created due to low Fe_3O_4 contents to more effectively capture and remove chlorpheniramine, as Fe_3O_4 crystals on the GO surface potentially prevented the compaction of GO sheets. These factors interactively affected and determined the optimal approach of using GO for removing chlorpheniramine in water.

Acknowledgements

This research was conducted under the auspices of the Ministry of Science and Technology (MOST) under a contact number (MOST 103-2221-E-110-007-MY2). Its content are solely the responsibility of the authors and do not necessarily represent the official views of the MOST.

Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.cej.2016.08.107>.

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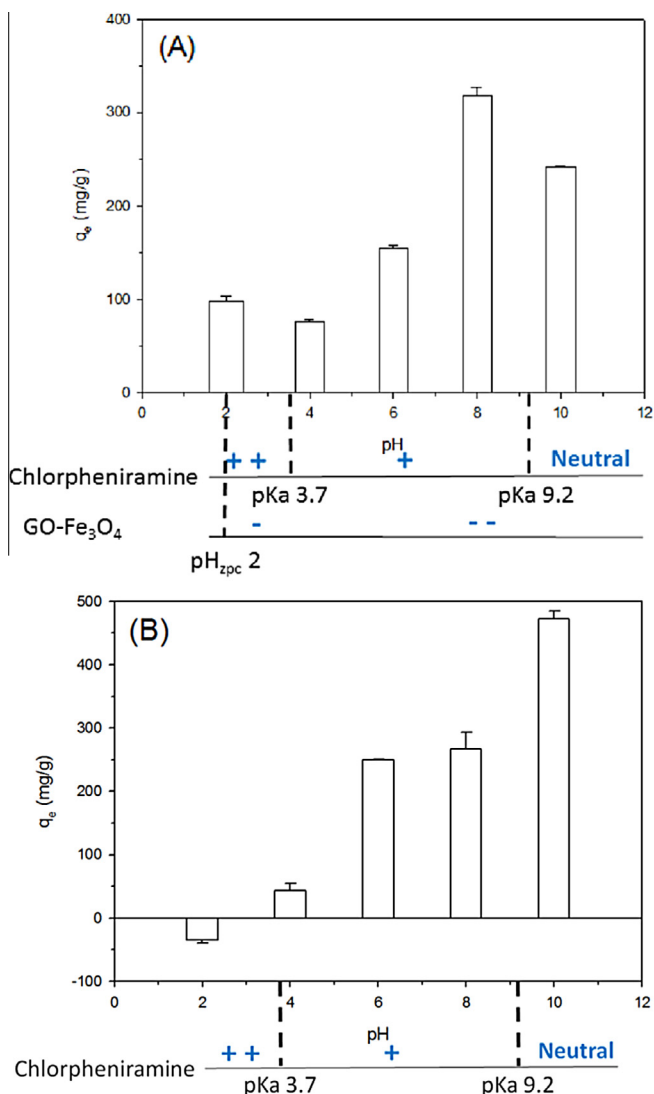


Fig. 8. Chlorpheniramine adsorption on GO- Fe_3O_4 (S2.5) (A) suspension and (B) particles at different pH values. The initial chlorpheniramine concentration was 200 mg/L. The contact time was 24 h. The lines below the figures denote the charge variations of chlorpheniramine and GO- Fe_3O_4 .

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